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have to put decimal point at
the end of most numeric
values e.g. X100.0 Y10.0

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The Macro programming language in CNC Simulator Pro is inspired by the Fanuc Custom Macro B language. Here we will do a brief presentation of the language. If you are new to parameterized programming,

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we recommend you to read the book "CNC Programming using Fanuc Custom Macro B" by S. K. Sinha (ISBN 978-0-07-171332-0) where you will get in-depth knowledge about the language.

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10.1. Introduction - Custom Macro B

Custom Macro functionality can be utilized from within any CNC program, including main programs and sub-programs. You do not have to do anything special to use

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Custom Macro functions in a program. Programs can reside in CNC memory or on an external device, like a memory card or flash drive. FANUC controls will interpret CNC commands a bit differently than Custom

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Macro (arithmetic and logic)
commands.

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